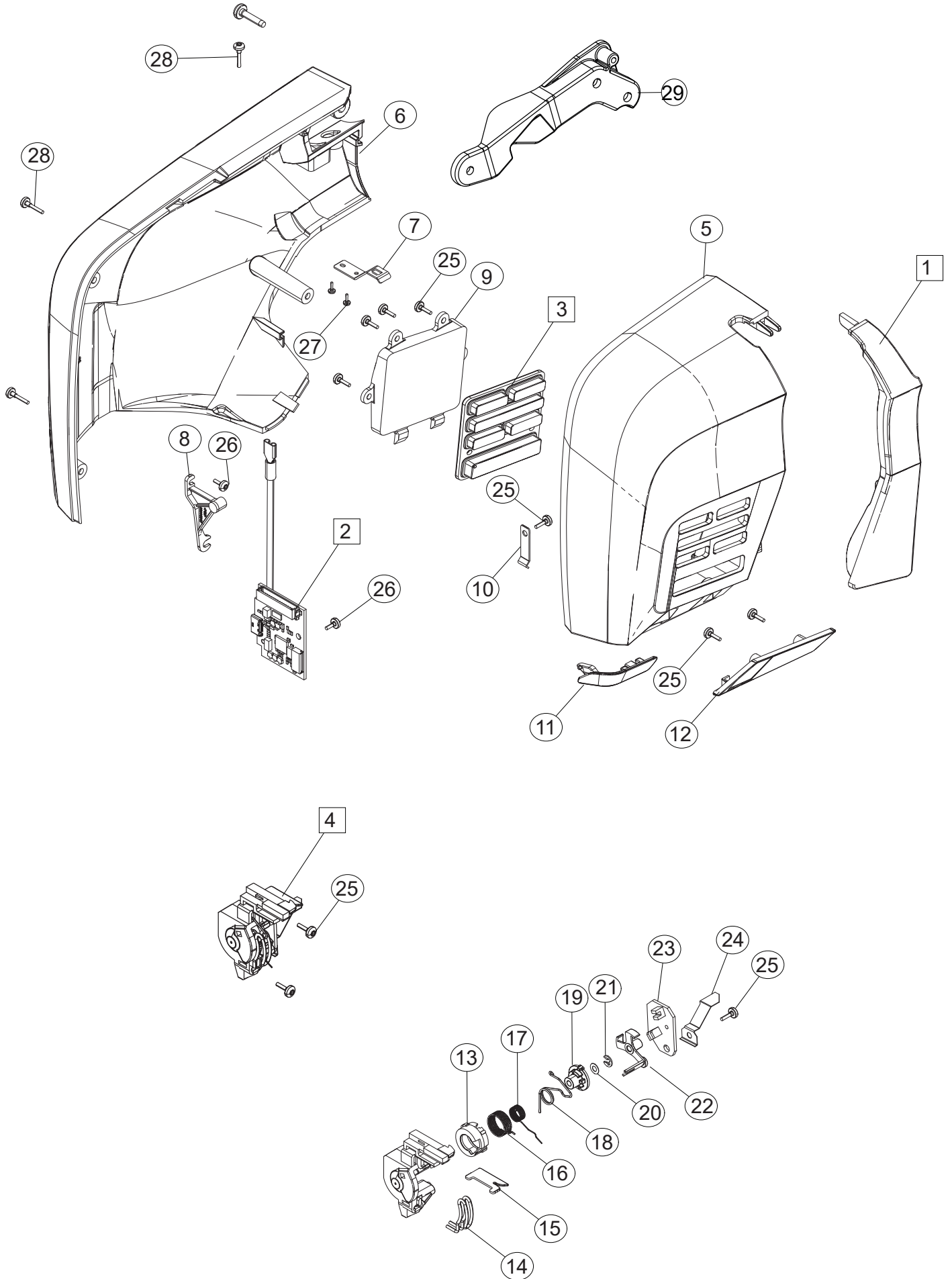


Parts list

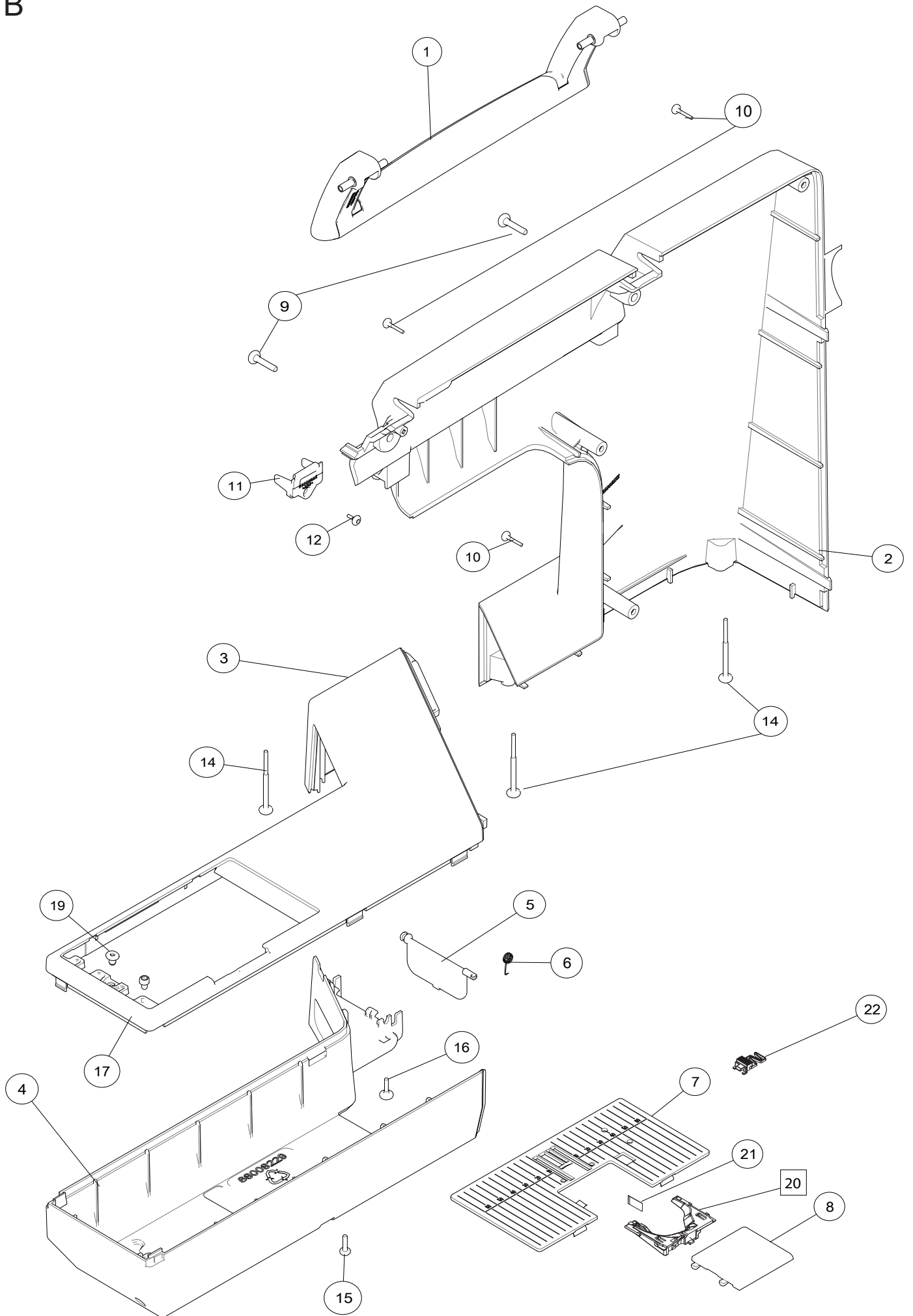
Designer | **EPIC²**

A



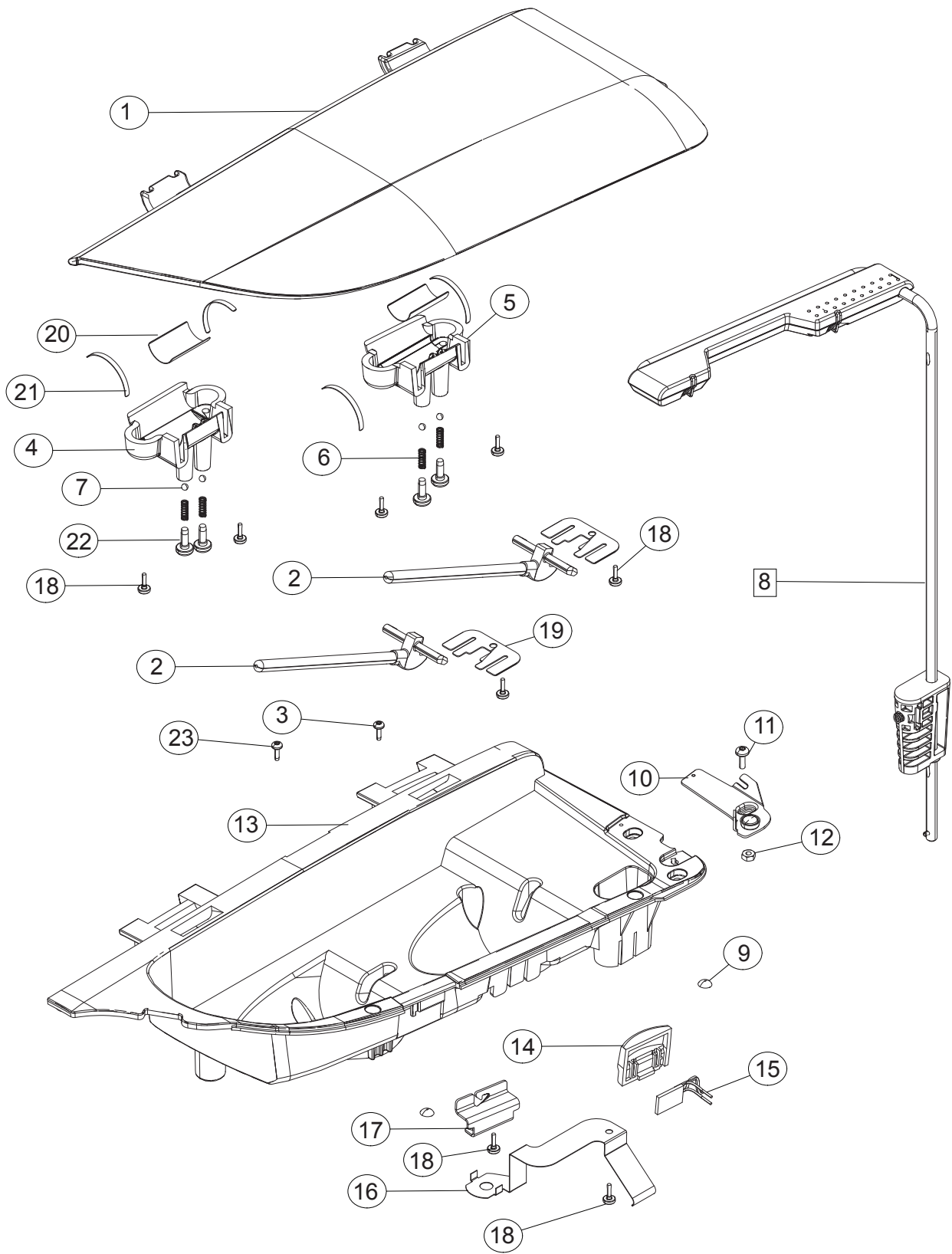
1	68012415	Cover CSU Cpl
2	68001620	Accessory Connector Board Cpl
3	68012109	Keyboard Cpl Sewing Head - Burgundy Blush (standard color)
	68015198	Keyboard Cpl Sewing Head - Indigo Ice
	68013869	Keyboard Cpl Sewing Head - Modern Mint
	68012629	Keyboard Cpl Sewing Head - Vivid Sunset
4	68012425	Thread Sensor Cpl
5	68012043	Cover Sewing Head
6	68012414	Cover Rear Extension - White
	68012668	Cover Rear Extension - Vivid Sunset
7	68008127	Plate spring
8	68003547	Holder Connector Board
9	68012150	Bracket Keyboard Sewing Head
10	68008745	Plate Spring
11	68012045	Thread Cutter CPL w/knife
12	68012199	Decor Sewing Head - Burgundy Blush (standard Color)
	68015209	Decor Sewing Head - Indigo Ice
	68012701	Decor Sewing Head - Modern Mint
	68012633	Decor Sewing Head - Vivid Sunset
13	413176902	Adjusting Sleeve Outer Part
14	413176701	Thread Guide Lower
15	68008652	Thread Guide Upper
16	413177201	Check Spring 2 - feed back spring
17	68002465	Check Spring 1
18	413177301	Safety Spring
19	413177001	Adjusting Sleeve Inner Part
20	411967501	Washer 3x6x0,2
21	735310620	Lock Washer 2.3
22	413177401	Sensor Thread Take-Up Device
23	413202101	Thread Sensor Board Cpl
24	68012431	EMI Shield
25	411966801	Screw PT 3x7,5 FZB
26	411966828	Screw PT 3x6 FZB
27	411966823	Screw PT 1,8x5 FZB
28	411966803	Screw PT 3x12 FZB
29	68002245	Bracket sewing head

B



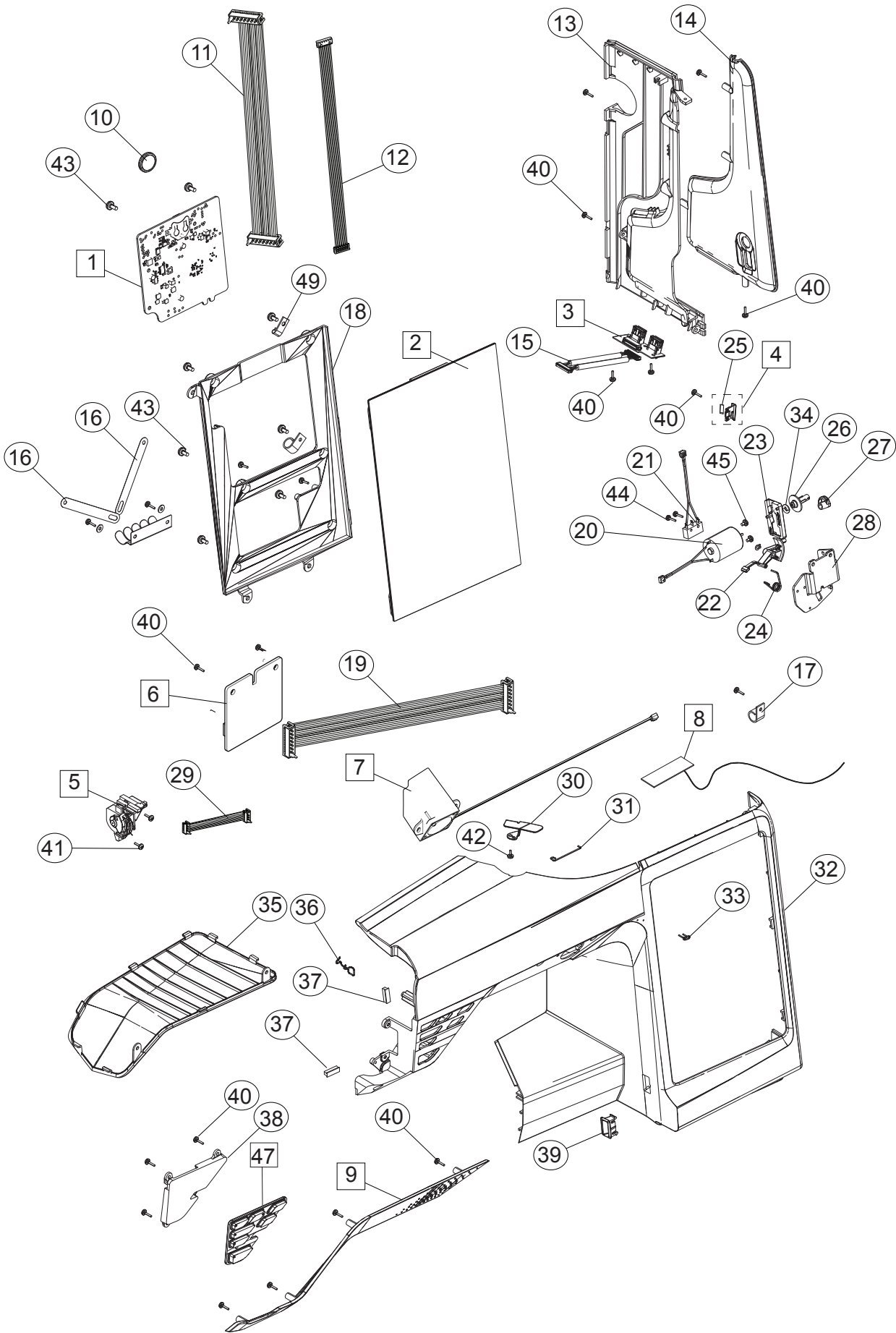
1	68012304	Handle Cpl - Burgundy Blush (Standard color)
	68015404	Handle Cpl - Indigo Ice
	68012801	Handle Cpl - Modern Mint
	68012652	Handle Cpl - Vivid Sunset
2	68012005	Cover Rear Base - White
	68012577	Cover Rear Base - Vivid Sunset
3	68012413	Cover Free Arm Upper - White
	68012631	Cover Free Arm Upper - Vivid Sunset
4	68008229	Cover Free Arm Lower
5	68008227	Lid
6	413068601	Torsion Spring
7	68008712	Stitch Plate Cpl
8	68003968	Bobbin Cover
9	412056007	Screw TT M4x16
10	411966803	Screw PT 3x12 FZB
11	68009683	Cover handle
12	411966828	Screw PT 3x6 FZB
14	411966812	Screw PT 4x40 FZB
15	412056010	Screw TT M3x10
16	412056006	Screw TT M4x12 TORX
17	68008210	Guide Pin
19	412287903	Screw M4x5
20	68005144	Retainer Cpl
21	412423701	Thread Cutter
22	68008219	Button

C



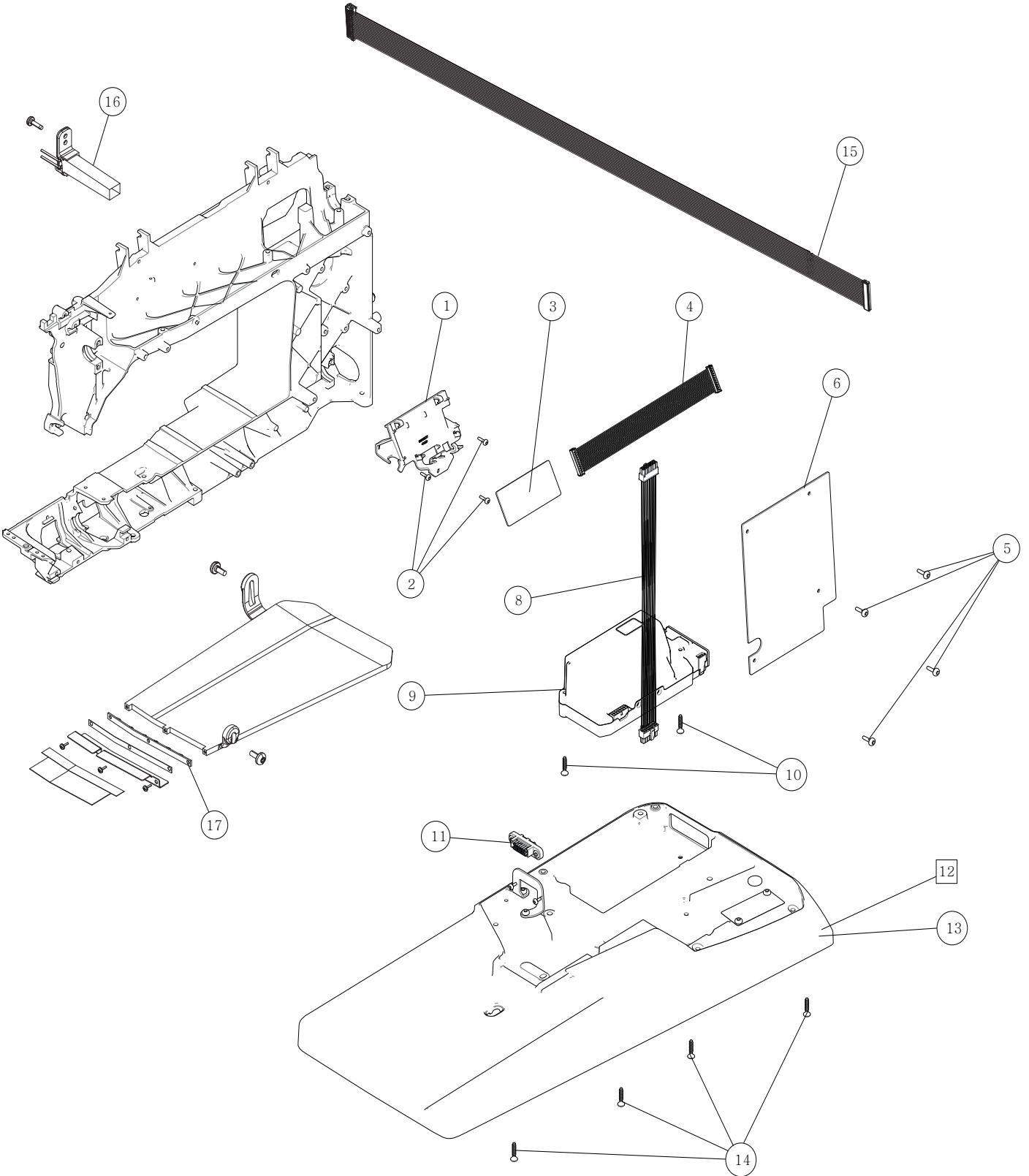
1	68011499	Lid Cpl
2	413064501	Reel Pin
3	412056006	Screw TT M4x12 TORX
4	68012399	Hinge Left
5	68012337	Hinge Right
6	68012487	Compression Spring
7	68007004	Ball Ø3mm
8	68012210	Telescoping Thread Guide Cpl
9	412569701	Damper
10	68012170	Thread Guide Cpl
11	412211403	Screw M3x8 TORX
12	731231001	Nut
13	68012054	Cover Spool Area
14	68009103	Light Diffusor
15	68001626	Top Cover Decor Light HV Cpl (LED)
16	68008968	Grounding Plate
17	68012206	Thread Guide
18	411966801	Screw PT 3x7,5 FZB
19	412735201	PLATE SPRING
20	68012478	PTFE tape
21	68012468	PTFE tape
22	412056005	Screw TT M4x10
23	411966807	Screw PT 4x10 FZB

D



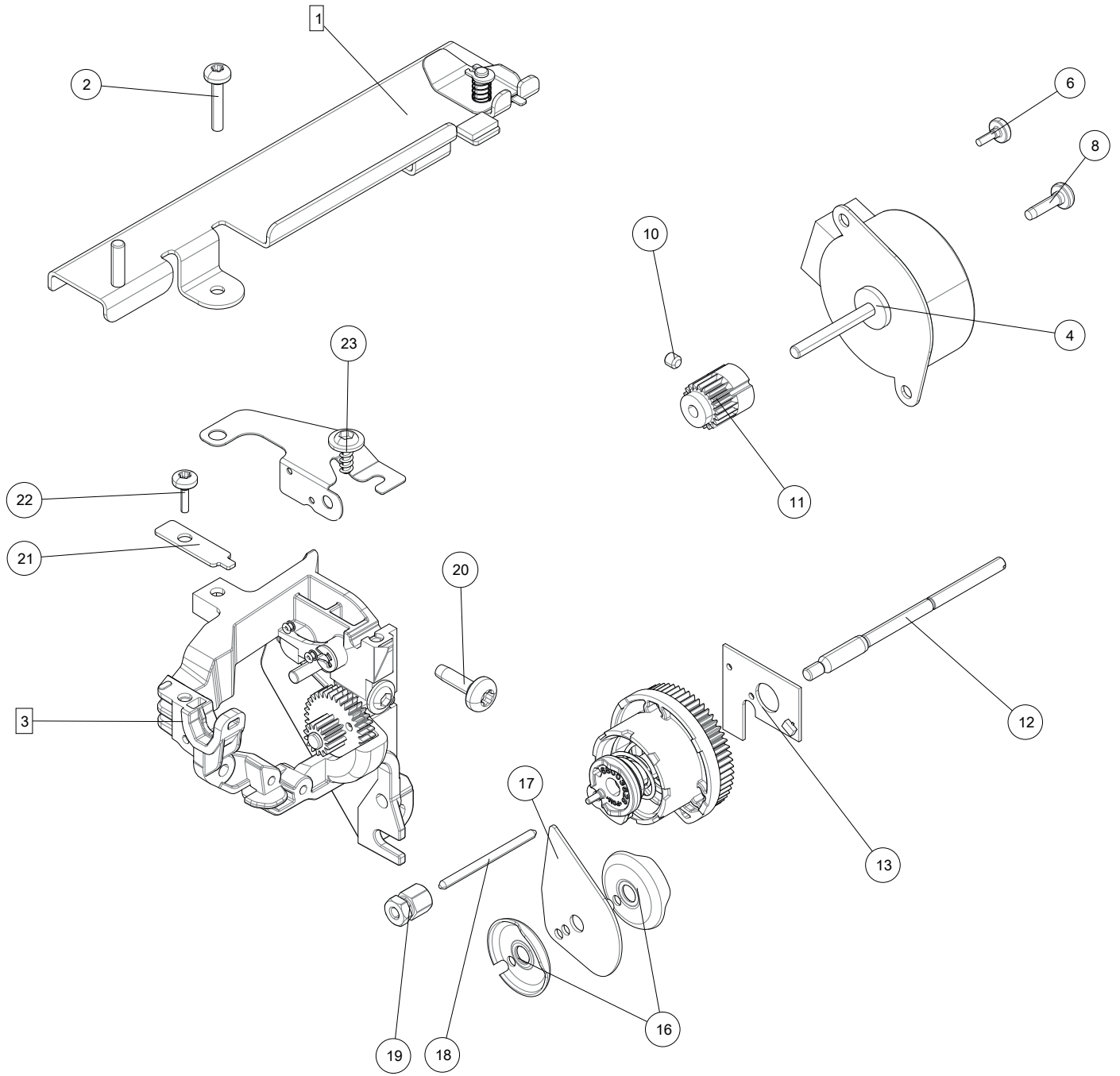
1	68008239	Application Board	27	68012335	Eccentric Winding Stop - Burgundy Blush (standard color)
2	68012180	Display Cpl		68015208	Eccentric Winding Stop - Indigo Ice
3	68000165	USB Connector Board		68013480	Eccentric Winding Stop - Modern Mint
4	68012303	Knife holder		68012641	Eccentric Winding Stop - Vivid Sunset
5	68012425	Thread Sensor Cpl			Holder
6	68012324	Right Panel Connector Board Cpl	28	68009766	Cable Right panel - Check spring unit
7	68002021	Loudspeaker Cpl	29	68012317	Thread guide
8	68001638	WiFi Antenna Board CPL w/cable	30	412558001	Thread guide
9	68012400	Decor Front Master - Burgundy Blush (standard color)	31	68012382	Front cover
	68015783	Decor Front Master - Indigo Ice	32	68012321	Thread Guide
	68013702	Decor Front Master - Modern Mint	33	412305502	O-Ring
	68012660	Decor Front Master - Vivid Sunset	34	68008549	Light Diffuser Cover
10		Battery CR2032	35	68012384	Thread Guide
11	68009756	Cable Assembly Base-application signal	36	68002550	Brusch Pile Seal
12	68009757	Cable Assembly Base -Application multi	37	68012197	Holder Keyboard
13	68012165	Cover Gable	38	68000033	Cover
14	68012398	Decor Gable - Burgundy Blush (standard color)	39	411966820	Screw PT 3x10 FZB
	68015195	Decor Gable - Indigo Ice	40	411966801	Screw PT 3x7,5 FZB
	68012743	Decor Gable - Modern Mint	41	411966828	Screw PT 3x6 FZB
	68012635	Decor Gable - Vivid Sunset	42	412056011	Screw TT M3x5
15	68001937	Cable USB Cpl	43	412211418	Screw M2,5x10 FZB 5.8 TORX
16	68012453	Grounding Plate	44	412211401	Screw M3x4 TORX
17	68018081	Wire Clip	45	68002441	Wire Clip
18	68012136	Cover Display	46	68012168	Keyboard Front Cpl - Burgundy Blush (standard color)
19	68009763	Cable Assembly Application- right board	47	68015329	Keyboard Front Cpl - Indigo Ice
20	68009060	Bobbin Winding Motor Cpl		68012725	Keyboard Front Cpl - Modern Mint
21	68009063	Microswitch Cpl		68012642	Keyboard Front Cpl - Vivid Sunset
22	68012328	Lever Winding Stop - Burgundy Blush (standard color)	48	68009762	Cable Assembly application -Display
	68015194	Lever Winding Stop - Indigo Ice			
	68012934	Lever Winding Stop - Modern Mint			
	68012634	Lever Winding Stop - Vivid Sunset			
23	68008887	Brake Lever			
24	68004771	Torsion Spring Winding Stop			
25	412423701	Thread Cutter			
26	68012331	Winding Shaft - Burgundy Blush (standardColor)			
	68015203	Winding Shaft - Indigo Ice			
	68013472	Winding Shaft - Modern Mint			
	68012640	Winding Shaft - Vivid Sunset			

E



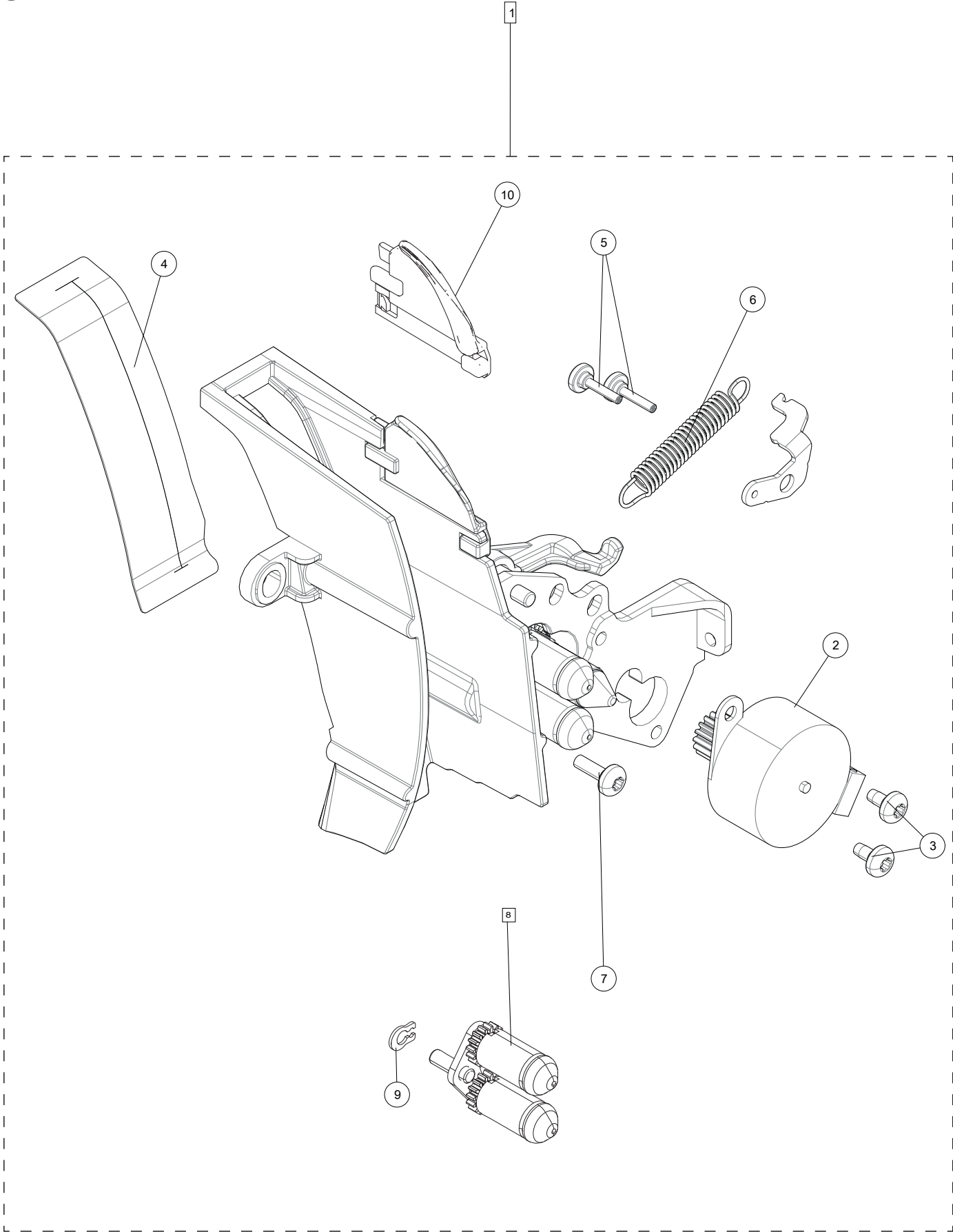
1	68001877	Connector Board Holder
2	412056010	Screw TT M3x10
3	68001644	Right Connector Board Cpl
4	68009758	Cable Assembly
5	412056006	Screw TT M4x12
6	68003293	Base Board HV Epic 2
8	68009759	Cable Assembly Pwsupply-Base board
9	68012563	Power Supply Unit
10	411967105	Screw PT FS 40*20 FZB
11	68009760	Cable Assembly Base-XY
12	68012351	Base Plate Cpl - Burgundy Blush (standard color)
13	68015750	Base Plate only - Indigo Ice
	68013149	Base Plate only - Modern Mint
	68012645	Base Plate only - Vivid Sunset
14	68018123	Screw TT M5x30
15	68009755	Cable assy Base board -Sewing head
16	68009767	Light Guide Cpl
17	68009772	Light Guide C Cpl

F



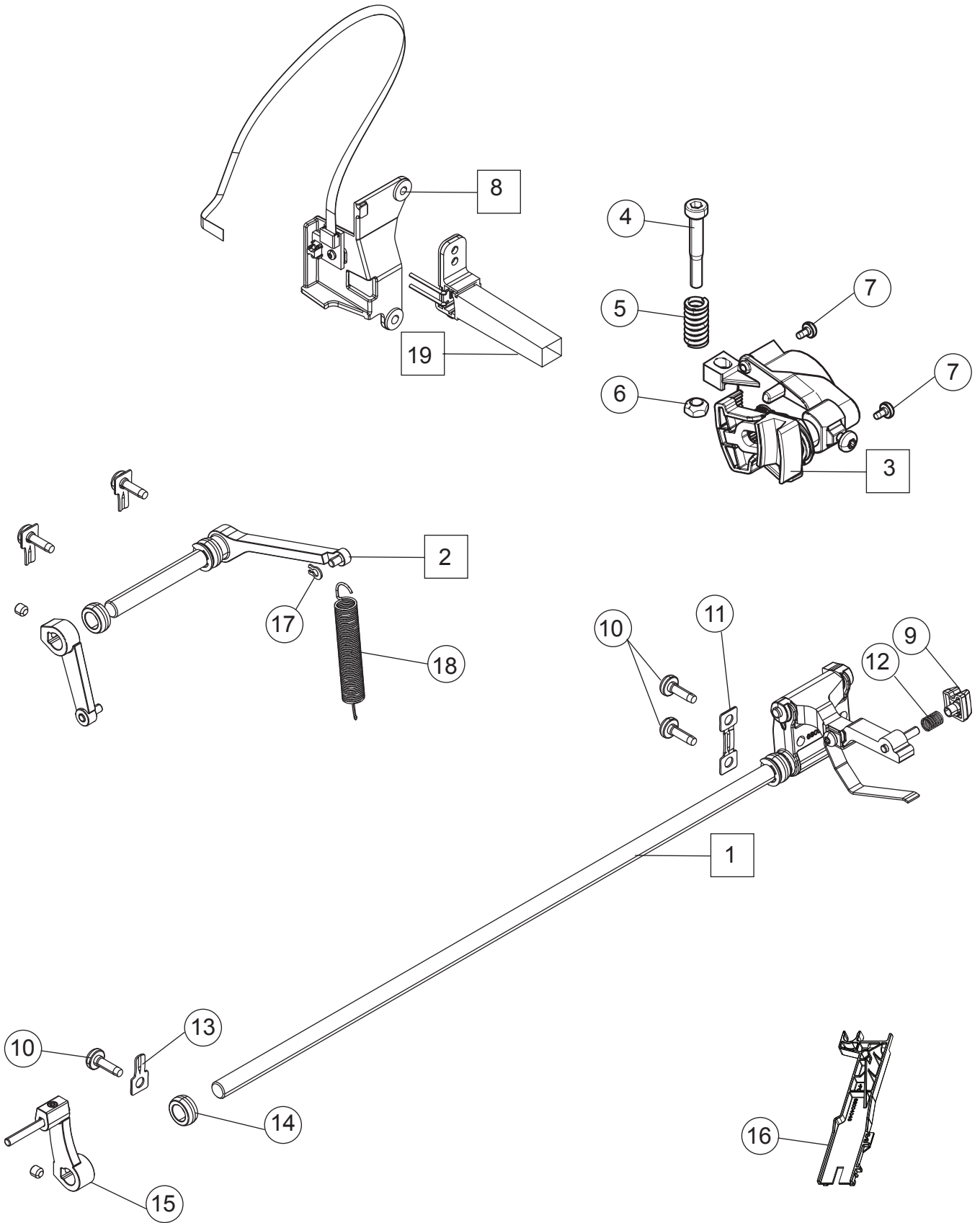
1	68008758	Pretension Cpl
2	412211406	Screw M3x14 TORX
3	68004948	Thread Tension Unit Cpl.
4	68004946	Stepping Motor
6	411966828	Screw PT 3x6 FZB
8	412056010	Screw TT M3x10
10	411968703	Screw Flat M3x3 Torx
11	68009475	Gear
12	68003616	Shaft Thread Tension
13	68003535	Calibration Sensor TF Cpl
16	68005172	Disk Outer Thread Tension
17	68005173	Disk Center Thread Tension
18	413113201	Pin
19	68003621	Nut
20	412056006	Screw TT M4x12
21	68003623	Clamp
22	411966801	Screw PT 3x7,5 FZB
23	9303311855000	Screw 3x8

G

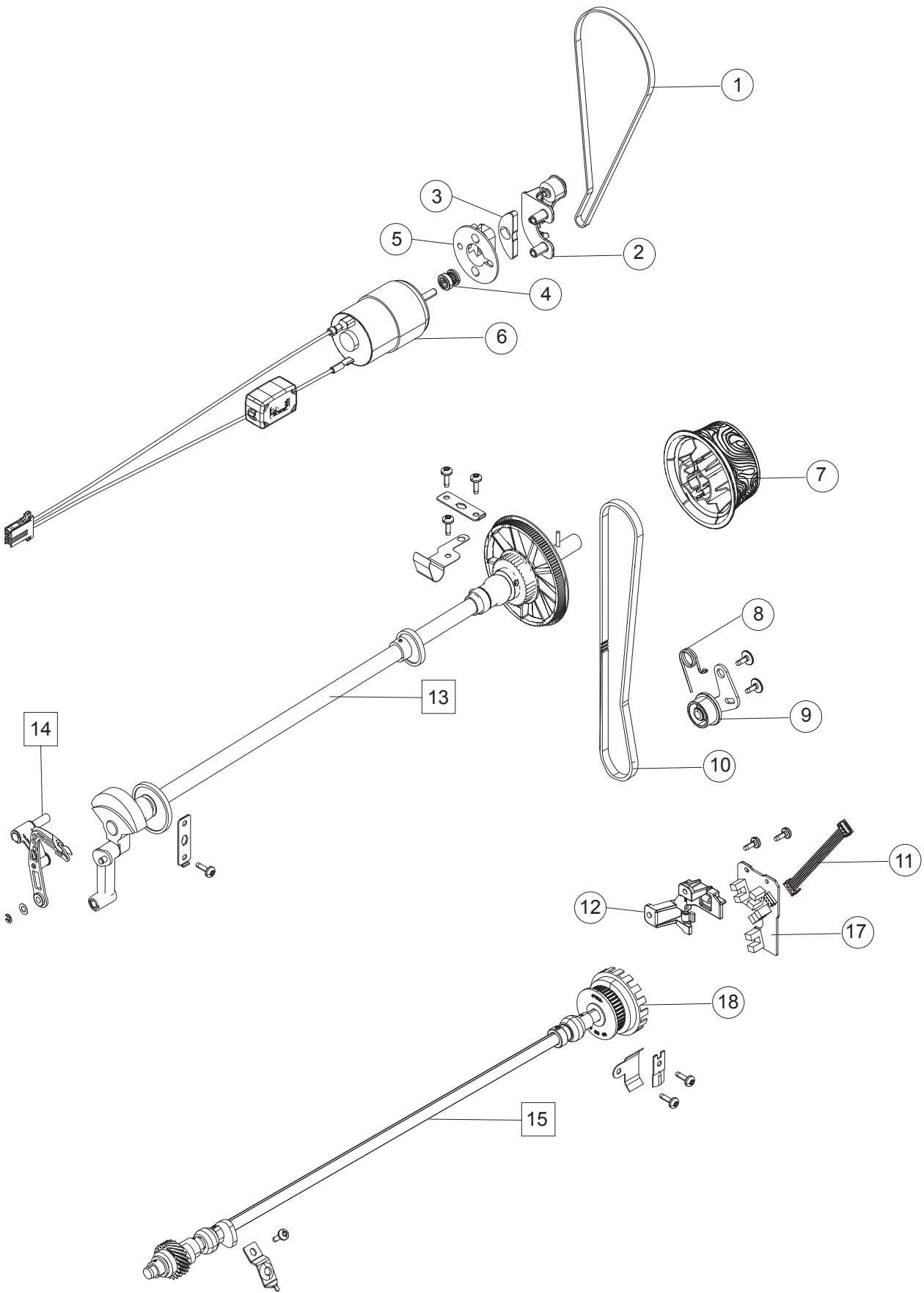


1	68012501	Shield Unit Cpl.
2	68003132	Stepping Motor
3	412056011	Screw TT M3x5
4	68005160	Sealing Shield
5	413314901	Screw PT 3x10
6	413055501	Tension Spring
7	412211403	Screw M3x8 TORX
8	68012502	Counter Rollers Cpl
9	735612440	Compression Ring Ø3x0.6
10	68000109	Thread Guide

H

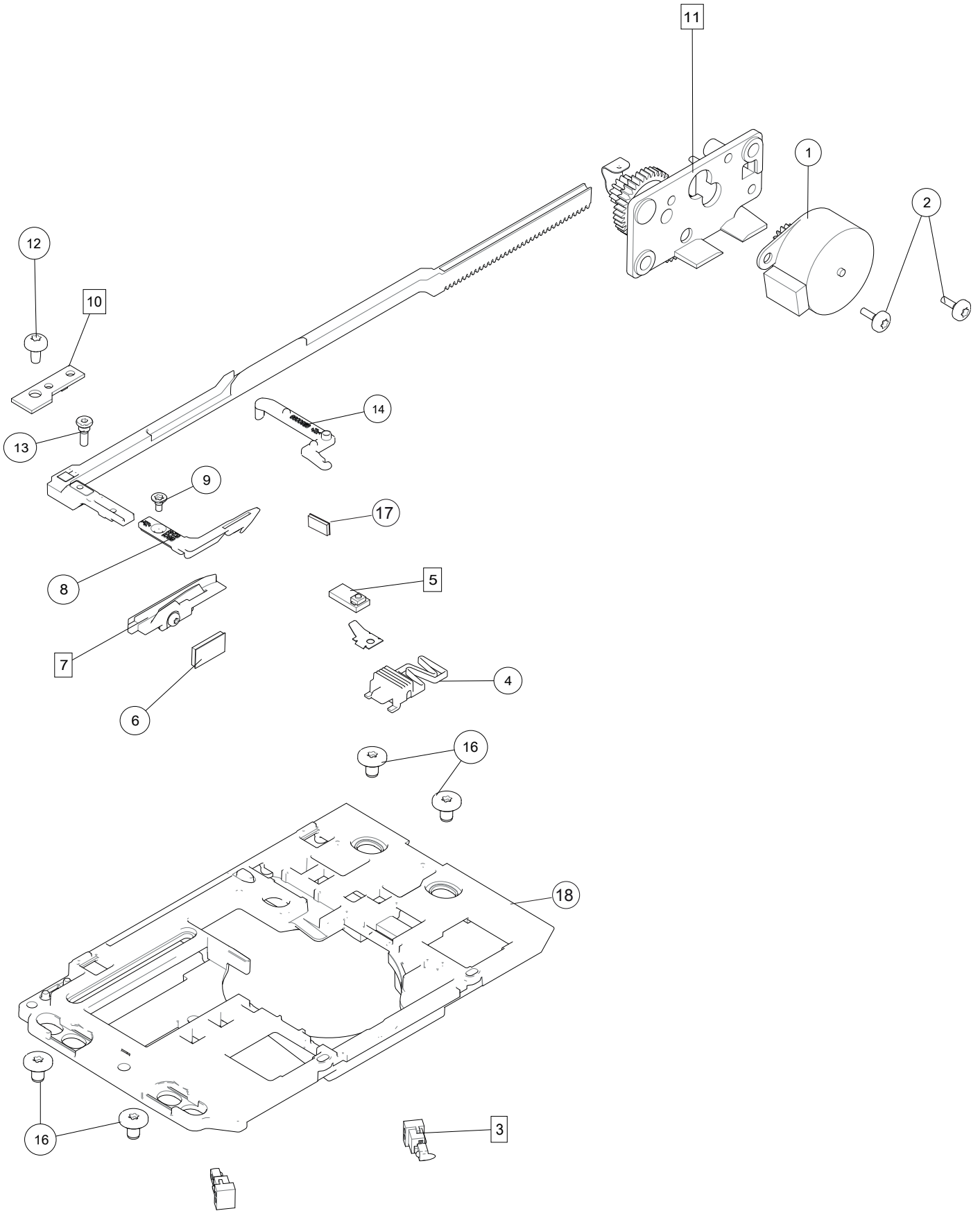


1	68005064	Feeding Length IDT Cpl
2	68004742	IDT Height Feeding Cpl
3	68007017	Guide Unit IDT
4	68005004	Screw Balance Adjustment
5	412963601	Spring
6	68005005	Nut Balance Adjustment
7	412056011	Screw TT M3x5
8	68000053	IDT Sensor Cpl
9	68001955	Block Guide IDT
10	412056006	Screw TT M4x12
11	68003274	Clamp
12	68008681	Compressor Spring
13	413042901	Clamp IDT
14	413042601	Bearing IDT
15	68000036	Front Crank Cpl
16	68011875	Top feed Adjustment Tool HV
17	735612440	Compression Rings Ø 3
18	68003037	Spring
19	68009767	Light Guide Cpl



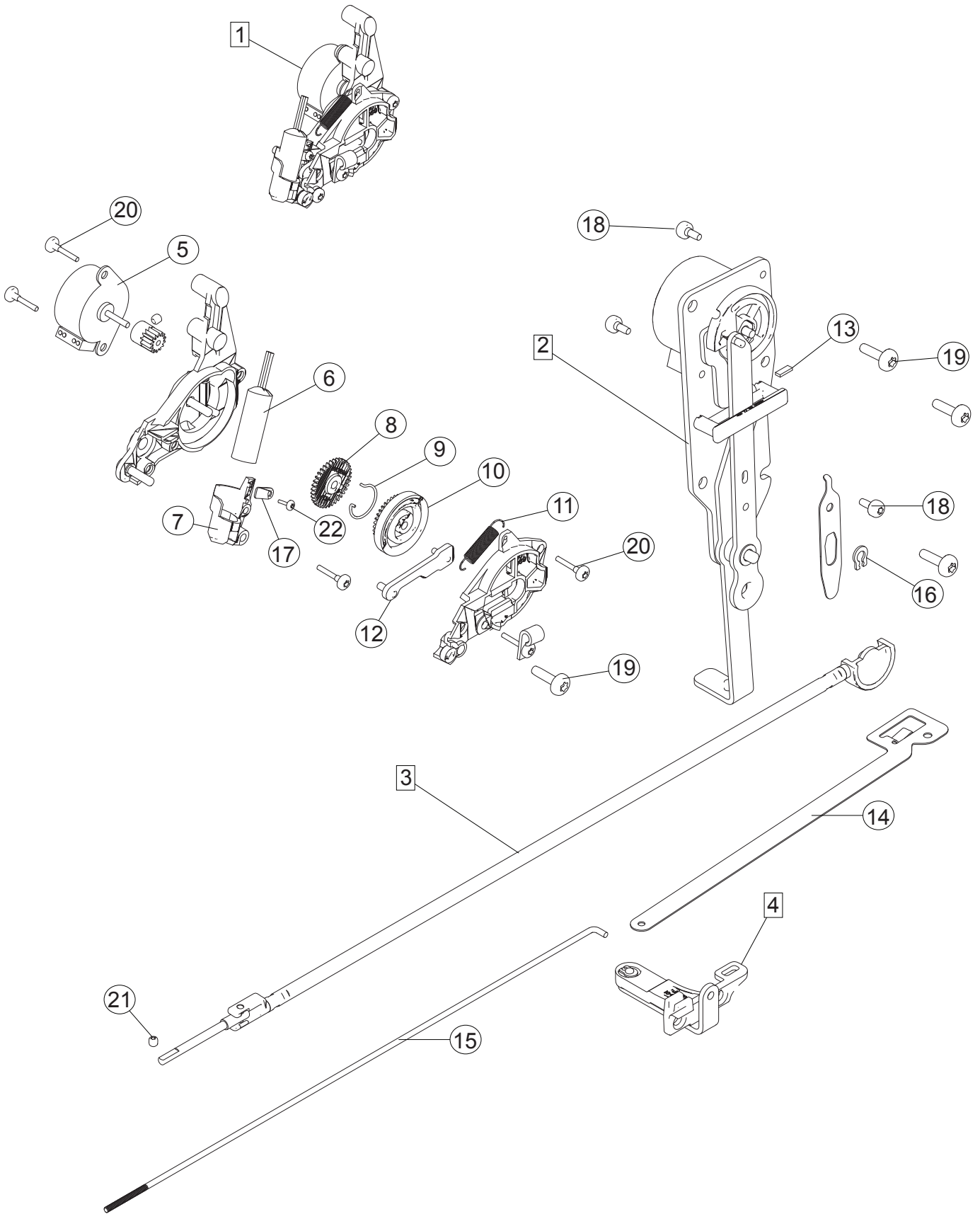
1	413416101	Cog Belt
2	412971902	Belt Tensioner Cpl
3	68005176	Spacer Block
4	412353302	PULLEY CPL
5	68005148	Rubber Damper
6	68001153	Motor with Connector
7	68012419	Hand Wheel Burgundy Blush (standard color)
	68015200	Hand Wheel Indigo Ice
	68013700	Hand Wheel Modern Mint
	68012649	Hand Wheel Vivid Sunset
8	68001944	Spring Belt Tension
9	68000114	Timing Belt Tension Cpl
10	413416001	Cog Belt
11	68009761	Cable Assembly 6 Pin Zync- Base board
12	68004951	Bracket Sector Sensor
13	68016833	Upper Shaft Part Cpl
14	68000100	Take Up Lever Cpl
15	68008234	Lower Shaft Cpl
16		
17	68001641	Sector Sensor Board Cpl
18	68000112	Shield Revolution Indicator

J



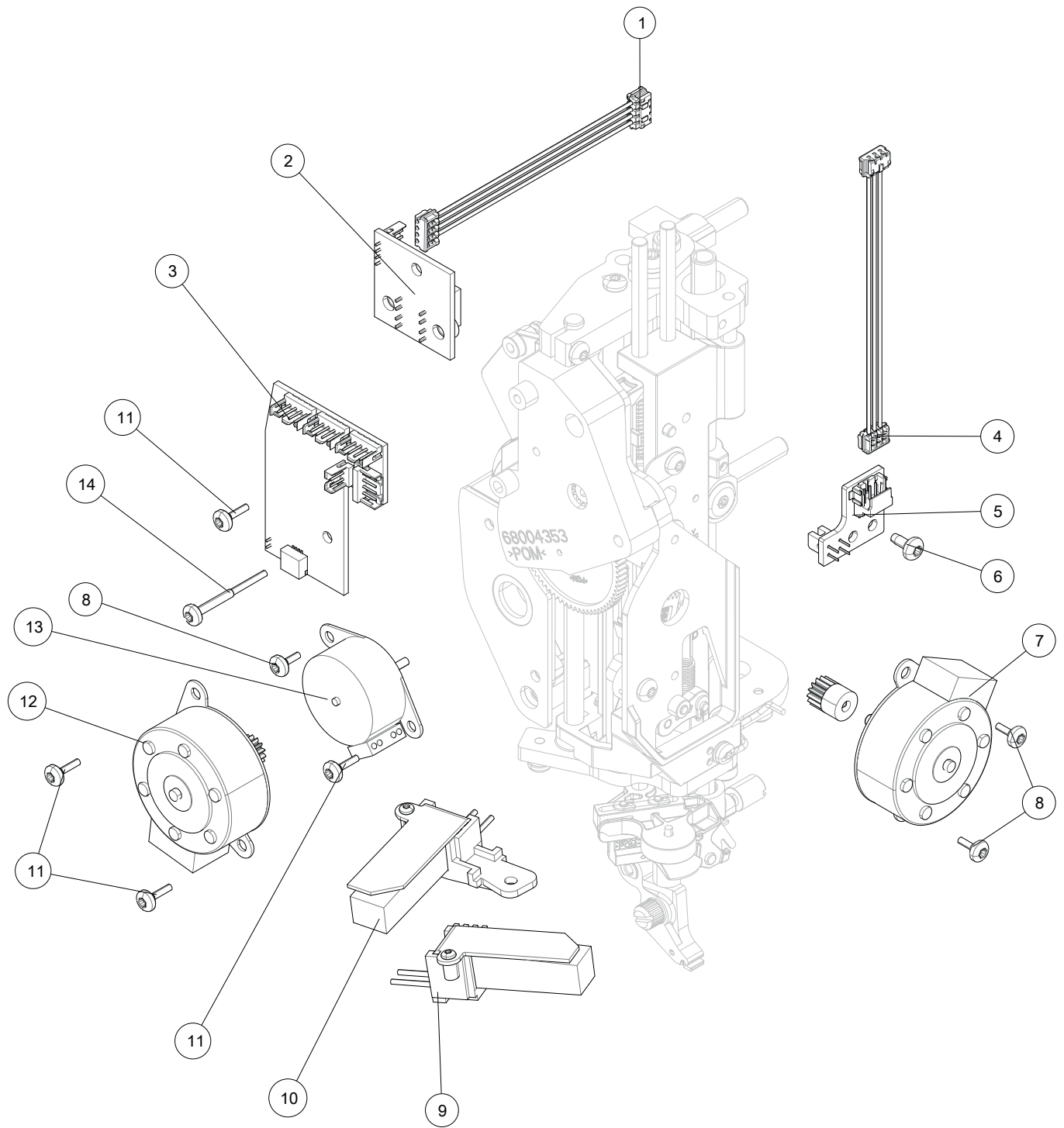
1	413004601	Stepping Motor
2	411966828	Screw PT 30x6 FZB Torx
3	68012606	Cable Assembly Bobbin Sensor
4	68008219	Button
5	68012605	Stitch Plate Sensor
6	68002750	Cutter Thread Brake
7	68005146	Knife Holder cpl
8	68016241	Fetcher
9	412280501	Screw M2x5 FZB
10	68008157	Cut Sensor Cpl
11	68016200	Cut Motor Cpl
12	412056011	Screw TT M3x5
13	68008759	Guide Pin
14	68009116	Fetcher Upper Thread
16	412287903	Screw M4x5
17	68002750	Brush Pile Seal
18	68008746	Hook Cover

K



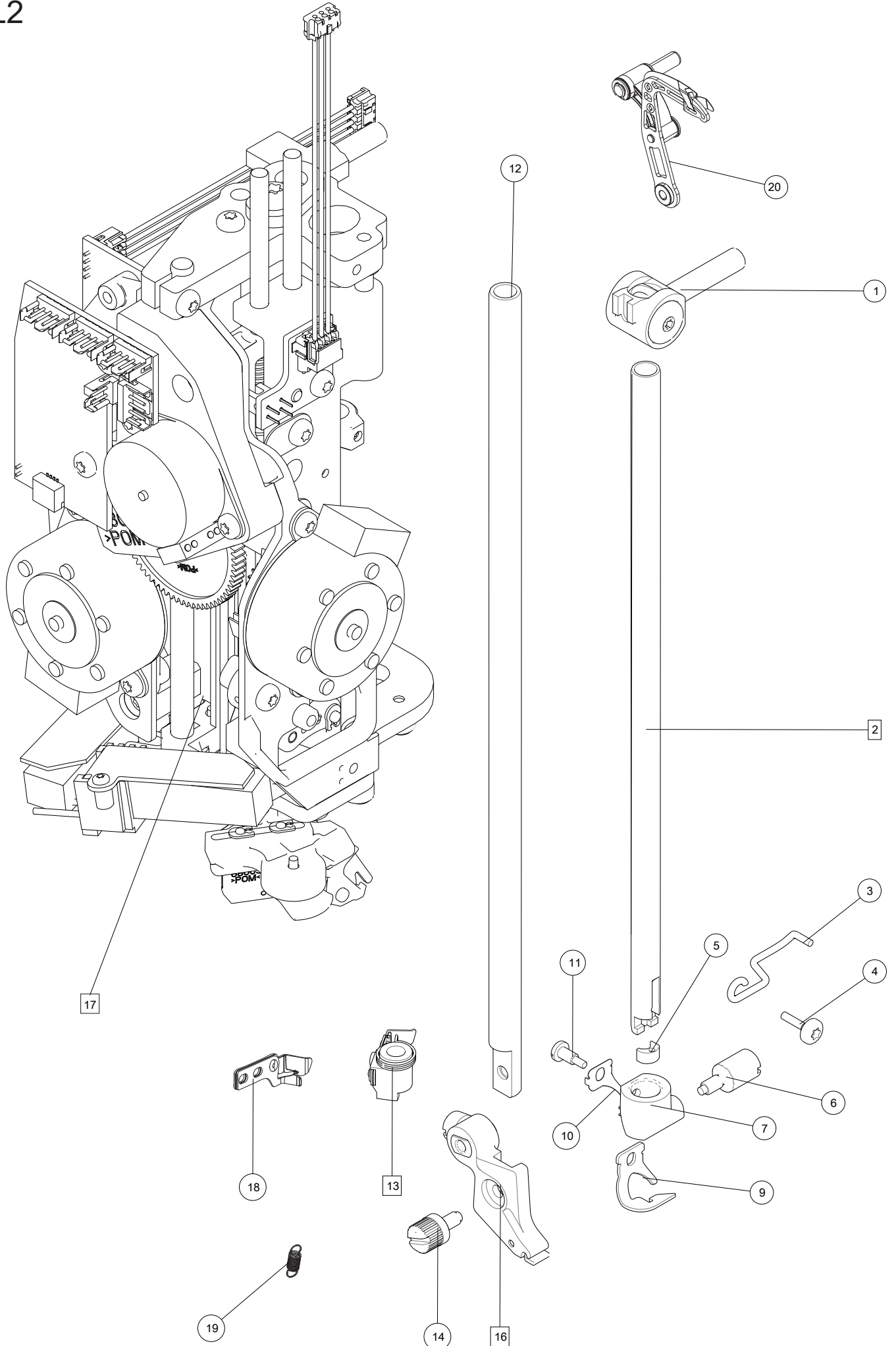
1	68011929	Laser Module Cpl
2	413060001	Side Feed Feed Dog Drop Cpl
3	68004953	Pull Rod Side Feeder Cpl
4	413034501	Linkage Feed Dog Drop Cpl
5		
6	68011990	Laser unit
7	68011937	Holder Unit
8		
9		
10		
11	68004980	Spring
12		
13	412796601	Buffer
14	68005033	Transmission Linkage
15	68005034	Pull Wire
16	735613640	Compression Ring Ø4
17	68011987	Plate , locking
18	412056004	Screw TT M3x6
19	412056006	Screw TT M4x12
20	411966803	Screw PT 3x12 FZB
21	411968703	Screw Flat M3x3 Torx
22	411966823	Screw PT 1,8x5 FZB

L 1



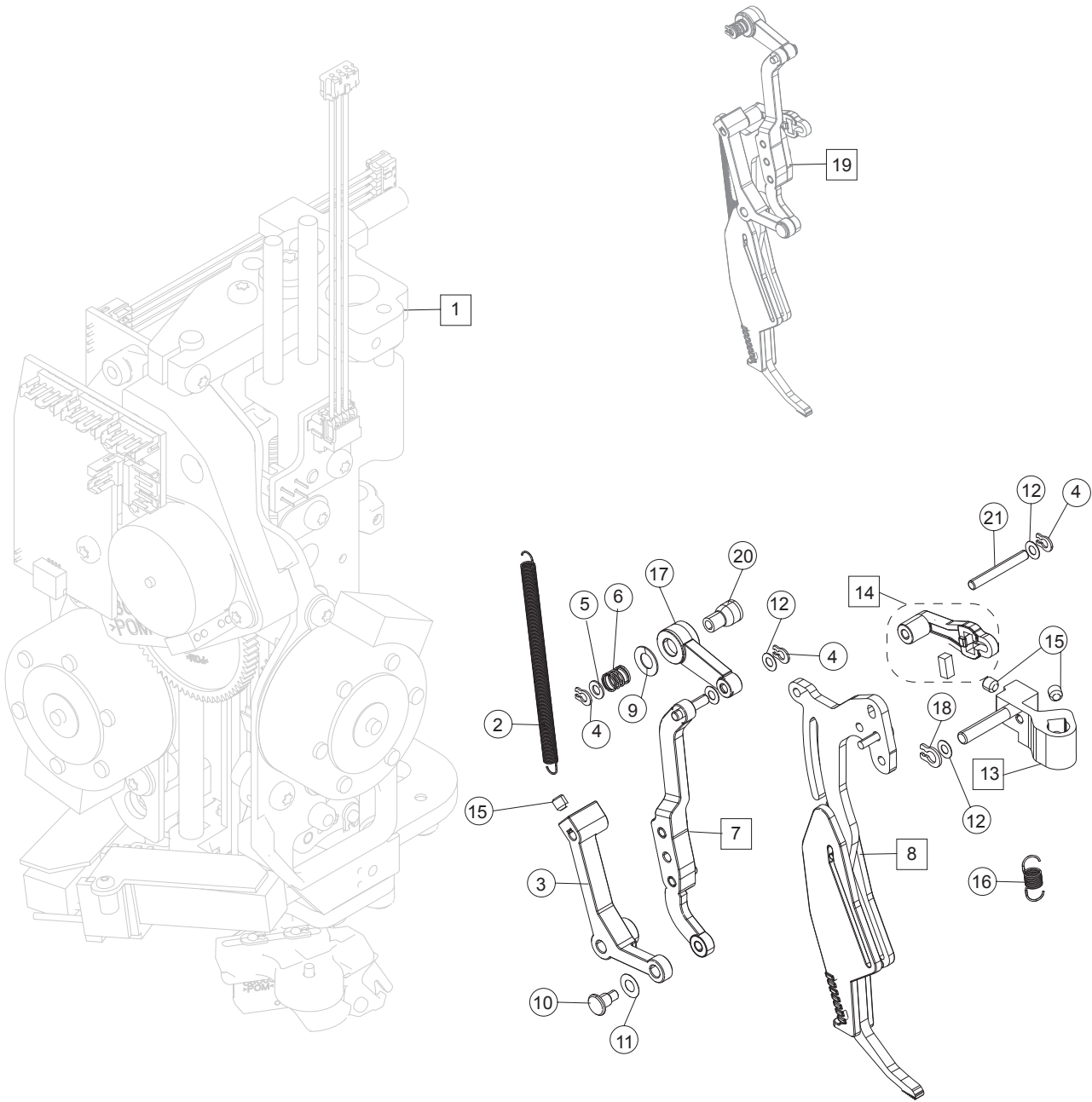
1	68009764	Cable Assembly Left Con board- Pfoot sensor
2	68001972	Presser Foot Servo Sensor Board Cpl
3	68001673	Left Connector Board Cpl
4	68009765	Cable Assembly
5	68008783	Needle Thread Sensor Cpl
6	412056004	Screw TT M3x6
7	412993901	Step Motor
8	411966828	Screw PT 30x6 FZB Torx
9	68009754	Light Guide Sewing Head Left Front Cpl
10	68009770	Light Guide Sewing Head Left Rear Cpl
11	411966801	S_Screw PT 30x7,5 FZB Torx
12	68016159	Stepping Motor Cpl
13	413004602	Stepping Motor 25mm
14	411966822	Screw PT 3x25 FZB
	68011929	Laser Module Cpl

L2



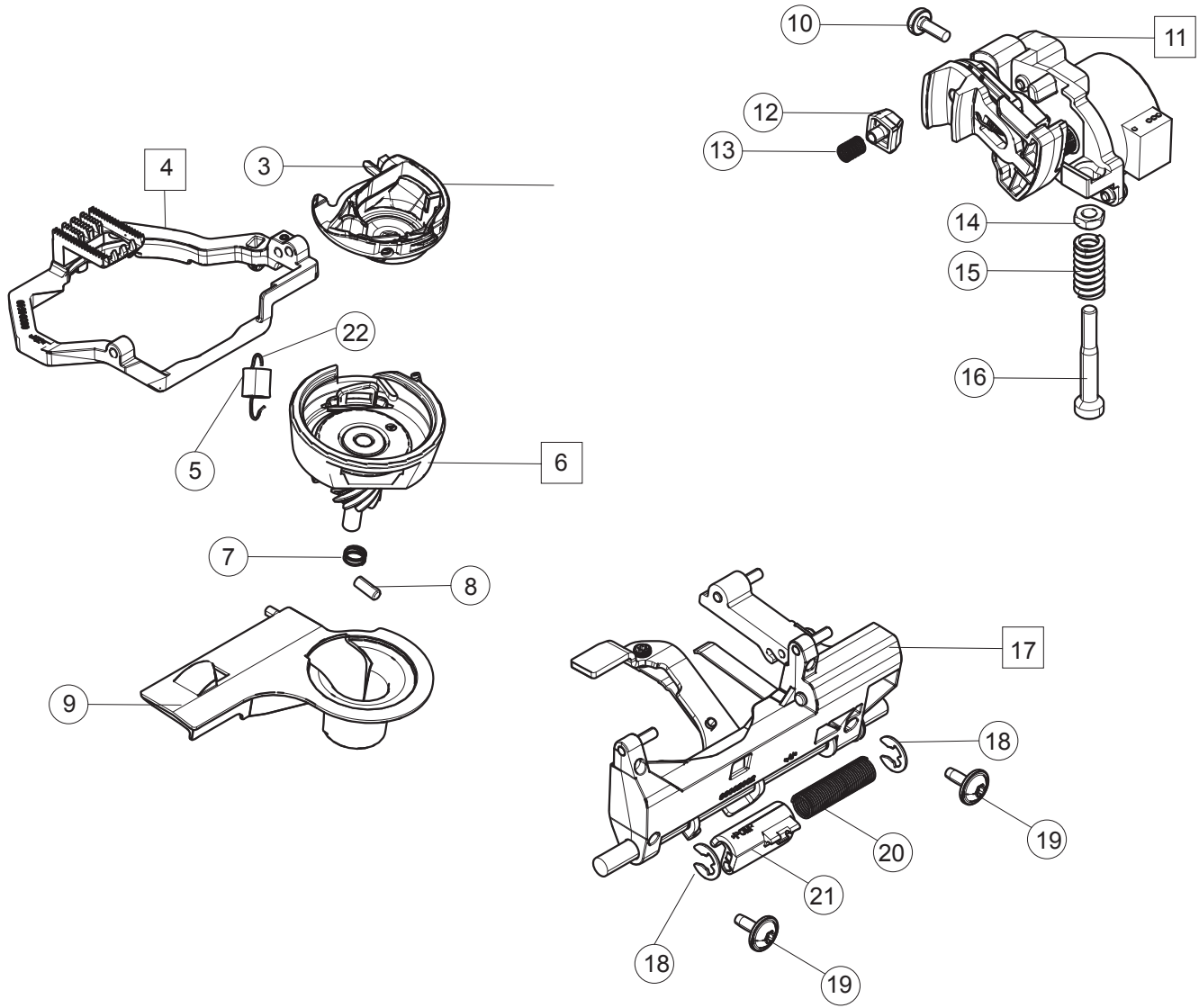
1	68009668	Cross Head Cpl
2	68012542	Needle Bar Cpl
3	68004772	Thread Guide
4	411966801	Screw PT 3x7,5 FZB
5	68016246	Stop, Needle Clamp
6	413373001	Screw, Needle Holder
7	68003996	Needle Holder
9	68016390	Thread Guide
10	68016391	Thread Lock
11	68002284	Screw, Thread Leader
12	68003627	Presser Bar
13	68012540	Hook Bracket Cpl
14	412409701	Screw for Presser Foot
16	68011760	Holder Presser Foot
17	68011635	Sewing Head Cpl
18	68012541	Hook Cpl
19	68008152	Spring - Needle Threader
20	68000100	Take Up Lever Cpl
21	68009000	A-foot 9mm

L 3



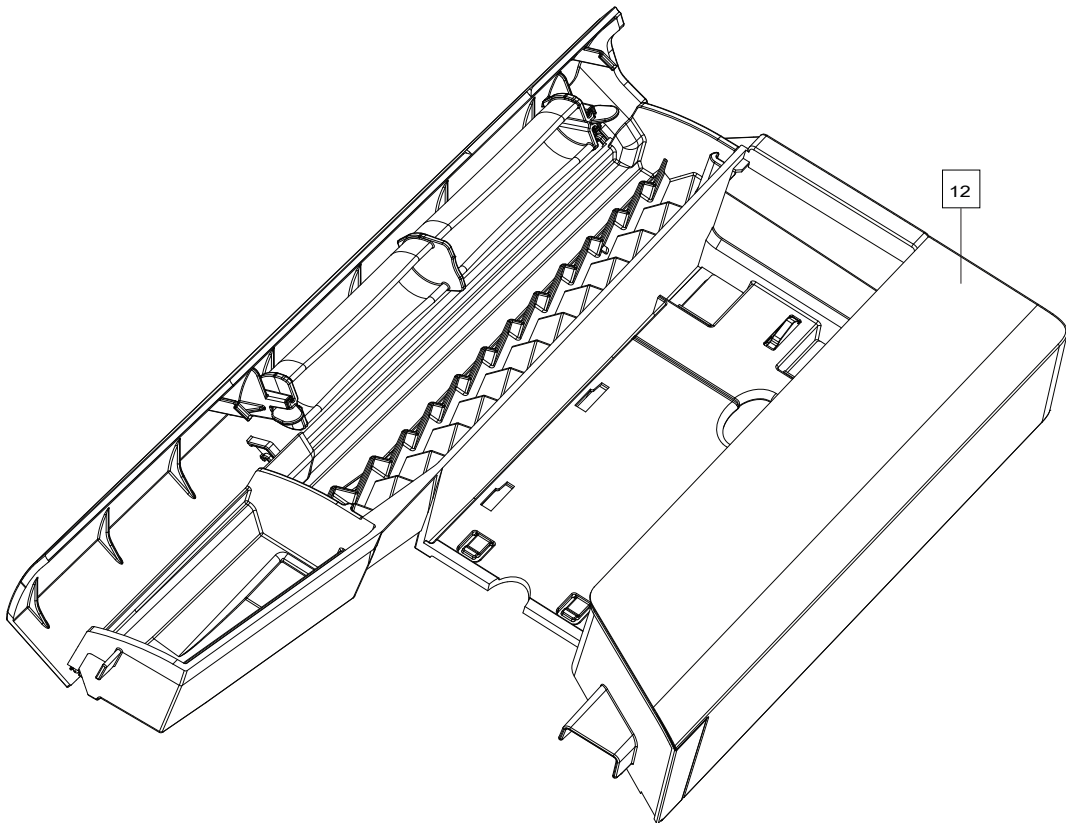
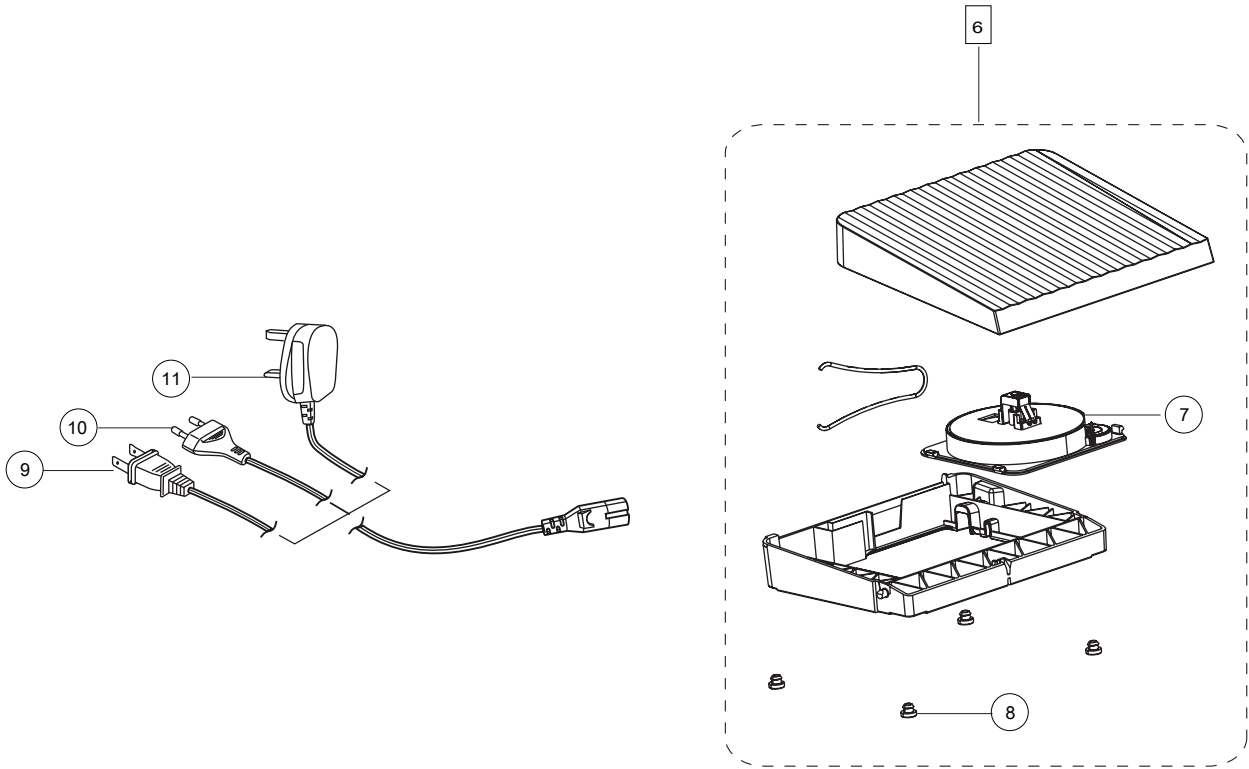
1	68011635	Sewing Head Cpl
2	68004980	Spring
3	68005932	Troggle Link
4	735612440	Compression Rings Ø 3
5	411981401	Washer 6x3,2x0,5
6	413043101	Compression Spring
7	68003219	Lower Link Cpl
8	68012151	Transport Foot Cpl
9	413095401	Cup Spring 10x5,2x0,4
10	68001893	Pin
11	68006129	Washer 3x8x0,1
12	411967501	Washer 3x6x0,2
13	68009073	Presser Bar Guide Cpl
14	68003906	Lower Slewing Bracket Cpl
15	411968706	Set Screw Flat M4x4 Torx
16	68005179	Spring
17	68004757	Upper Slewing Bracket
18	735613640	Compression Ring Ø4
19	68012130	IDF Link Package
20	413042801	TOGGLE JOINT, IDT
21	412316060	Needle Bearing Pin NRB 3x23,8

M



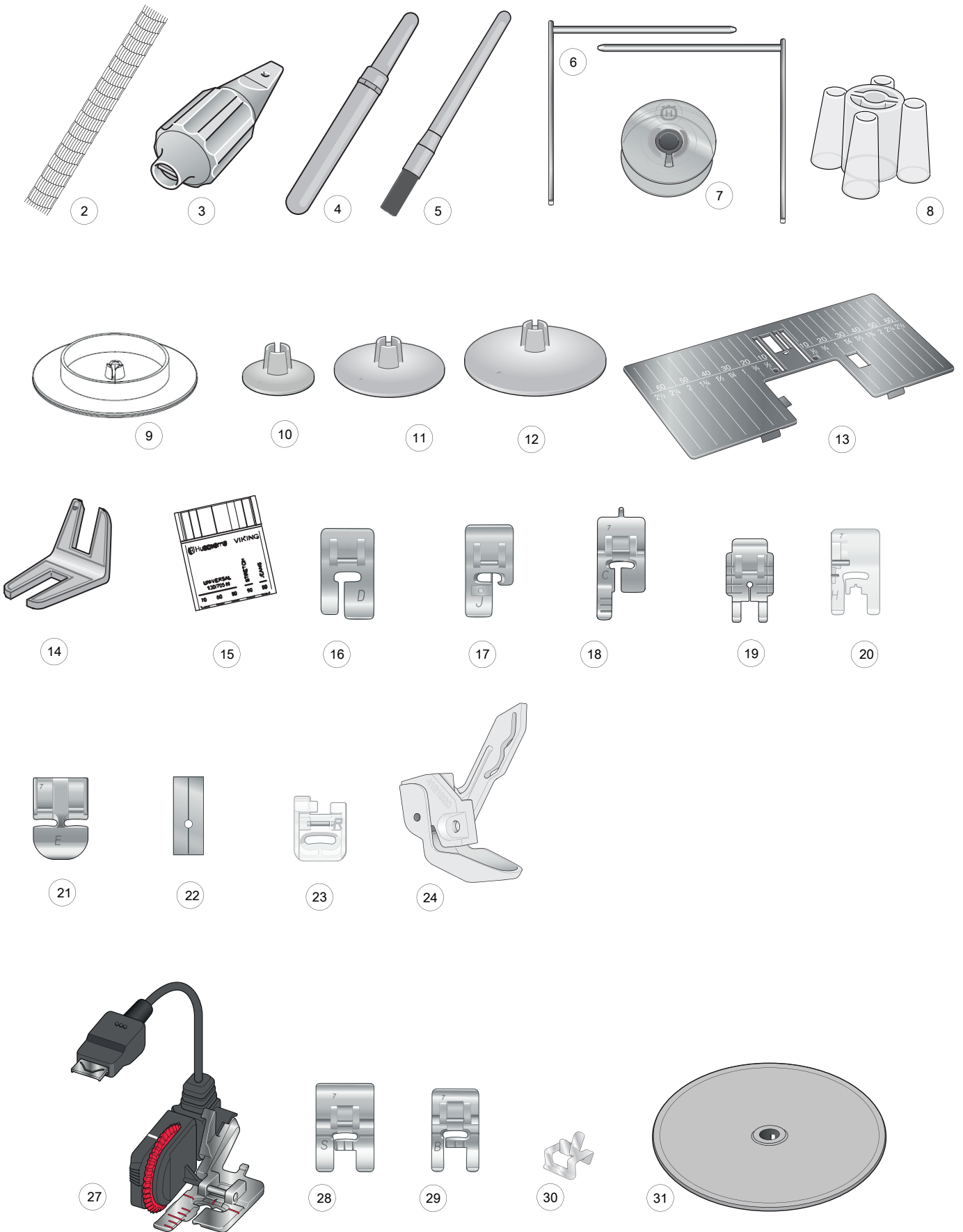
3	68003696	bobbin Case Cpl
4	68012326	Frame Feed Dog Cpl
5	413112601	Buffer
6	68016090	Hook Cpl With Shaft
7	412930101	Spring, hook
8	728528705	Set Screw M4x8 Insex
9	68003307	Dust Cover
10	412211412	Screw M4x10 TORX
11	68004643	Guide Unit
12	68017303	Block Guide
13	68008681	Compressor Spring
14	68005005	Nut Balance Adjustment
15	412963601	Spring
16	68005004	Screw Balance Adjustment
17	68012315	Feeding Unit
18	735310920	Lock Washer 5
19	412281904	Screw Flange M4x10 TT Torx
20	412908901	Spring Feed Dog Drop
21	68003579	Insert
22	413270001	Feed Frame Spring
23	920434096	Bobbin

N



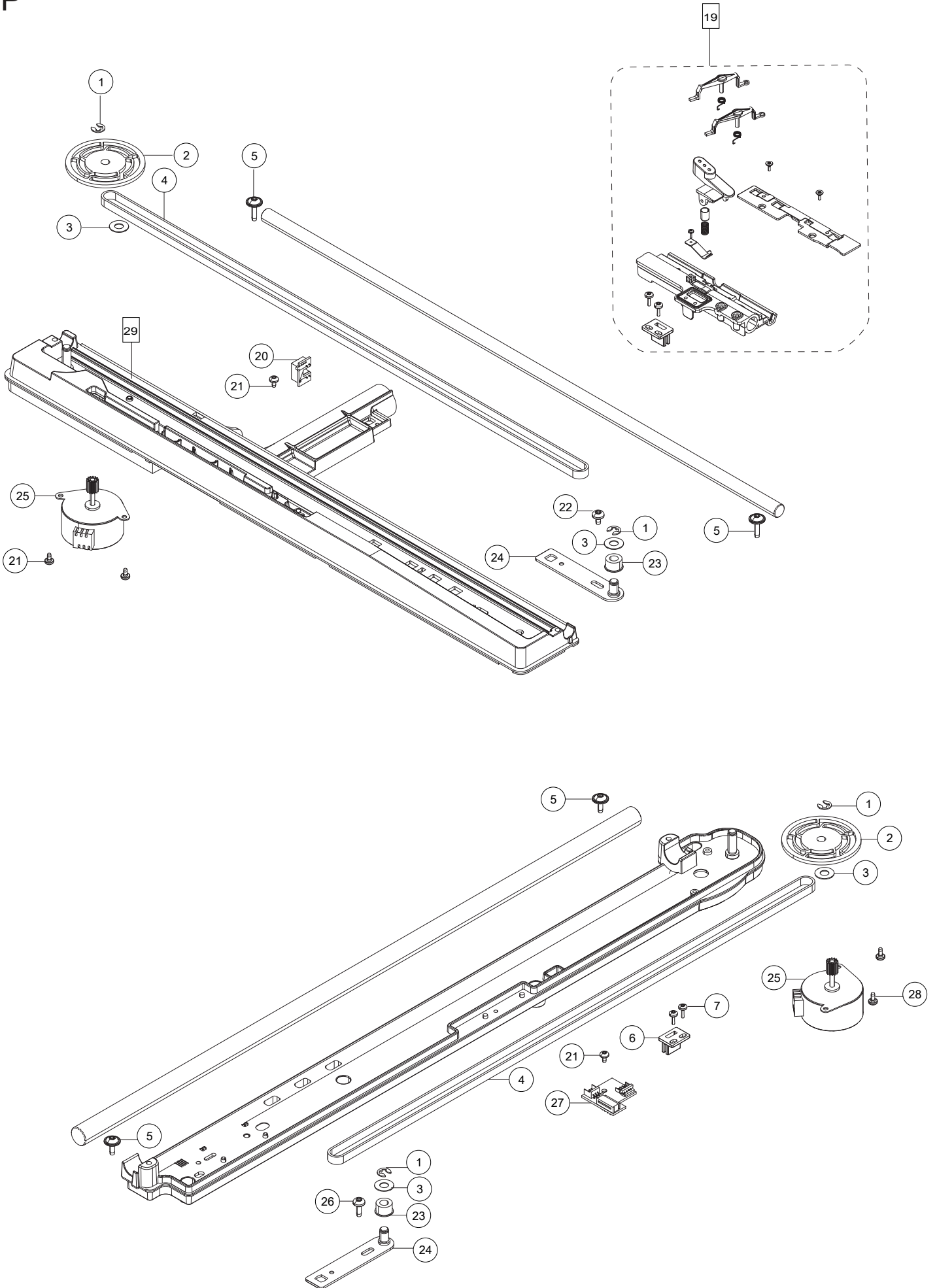
6	412991404	Foot Controller CPL.
7	412493002	Control Unit with Winder
8	412184501	Foot
9	412157903	Net Cable 120V
10	412157801	Net Cable 220V
11	412158002	Net Cable GB
11	412158101	Net Cable AU
12	68012141	Accessory Box Cpl
13	68002094	Softcover Machine

O



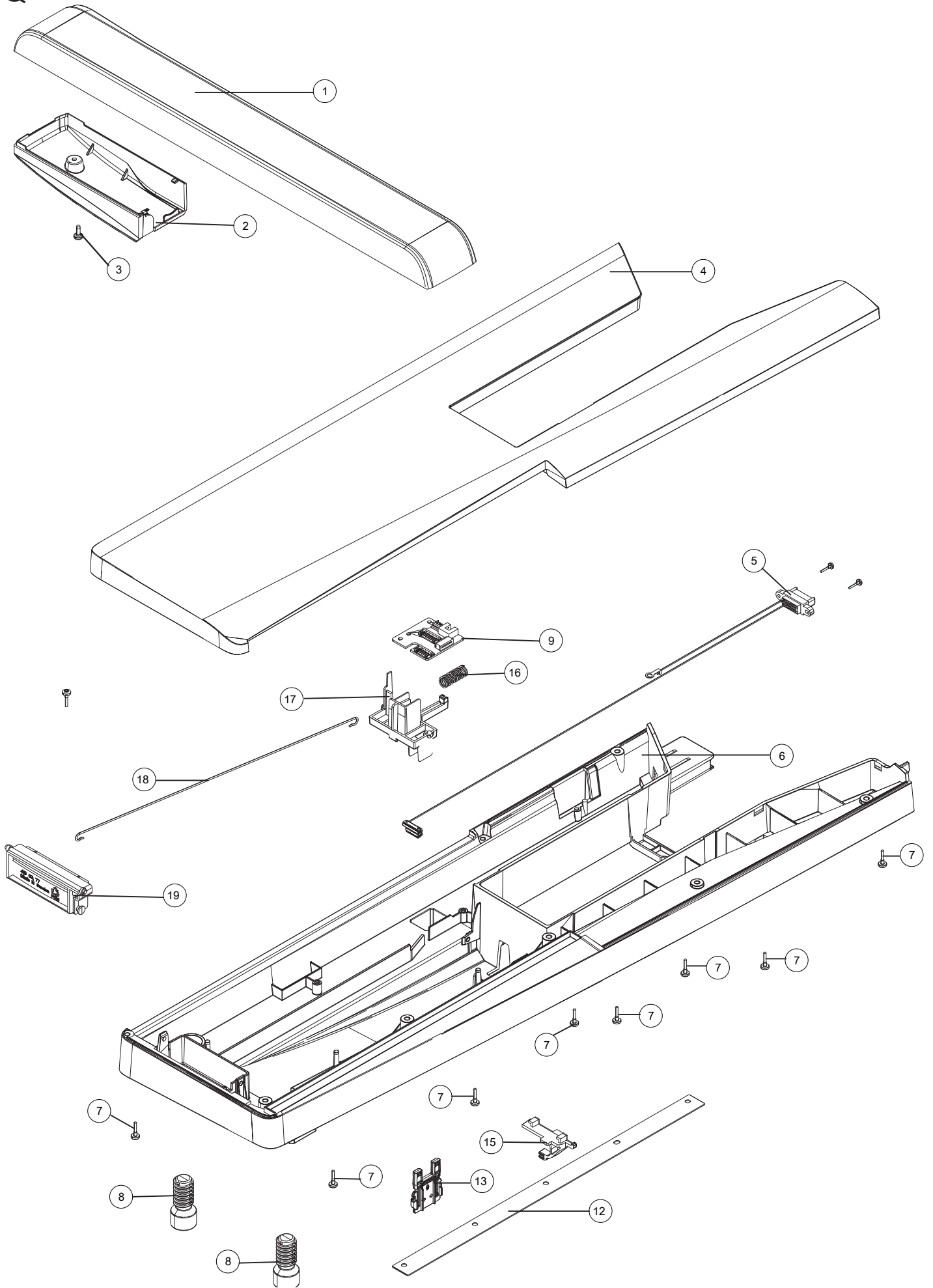
		TOOLS		
1				
2	412397701	Thread Net 15x100		
3	68001933	Multi Tool Cpl	35	6310260018000 Spacer
4	401539901	Seam Ripper	36	6111160002000 Feeler gauge 2.5
5	413190401	Brush SHF	37	413102201 Needle clamp
6	412411101	Ruler, Dual Feed, Right		
6	412415101	Ruler, Dual Feed, Left		
7	68016045	Bobbin Blue		
8	416486001	Spool Cone		
9	68000130	Spool Holder		
10	413051601	Spool Holder 22 mm		
11	413051602	Spool Holder 35 mm		
12	413051603	Spool Holder 45 mm		
13	68008711	Scant Stitch Plate		
14	413105601	Clearance Plate		
15	620098796	Needle Box 5 Needles, Inspira		
16	68011543	Blind Hem Foot D		
17	68011495	Edging Presser Foot J		
18	68011571	Buttonhole Presser Foot C		
19	68012795	¼" Piecing Foot		
20	68011500	Smooth Glide Foot H		
21	68011895	Zipper Presser Foot E		
22	68012404	Glide Sole, Buttonhole Foot		
23	412849801	Embroidery Foot R CPL		
24	68017593	Q-foot cpl		
25	68009000	A-foot 9mm		
27	68011655	Buttonhole Sensor Foot		
28	68011502	Presser foot Side Motion		
29	68011913	Presser Foot B		
30	413070203	Set of Clips		
31	412610701	Felt Pad		
32	68002097	Zipper Bag		
33	471059501	USER GUIDE SWE		
33	471059506	USER GUIDE DEN		
33	471059511	USER GUIDE FIN		
33	471059521	USER GUIDE NOR		
33	471059526	USER GUIDE ENG		
33	471059531	USER GUIDE FRE		
33	471059536	USER GUIDE DUT		
33	471059541	USER GUIDE ITA		
33	471059546	USER GUIDE SPA		
33	471059551	USER GUIDE GER		
33	471059556	USER GUIDE RUS		

P



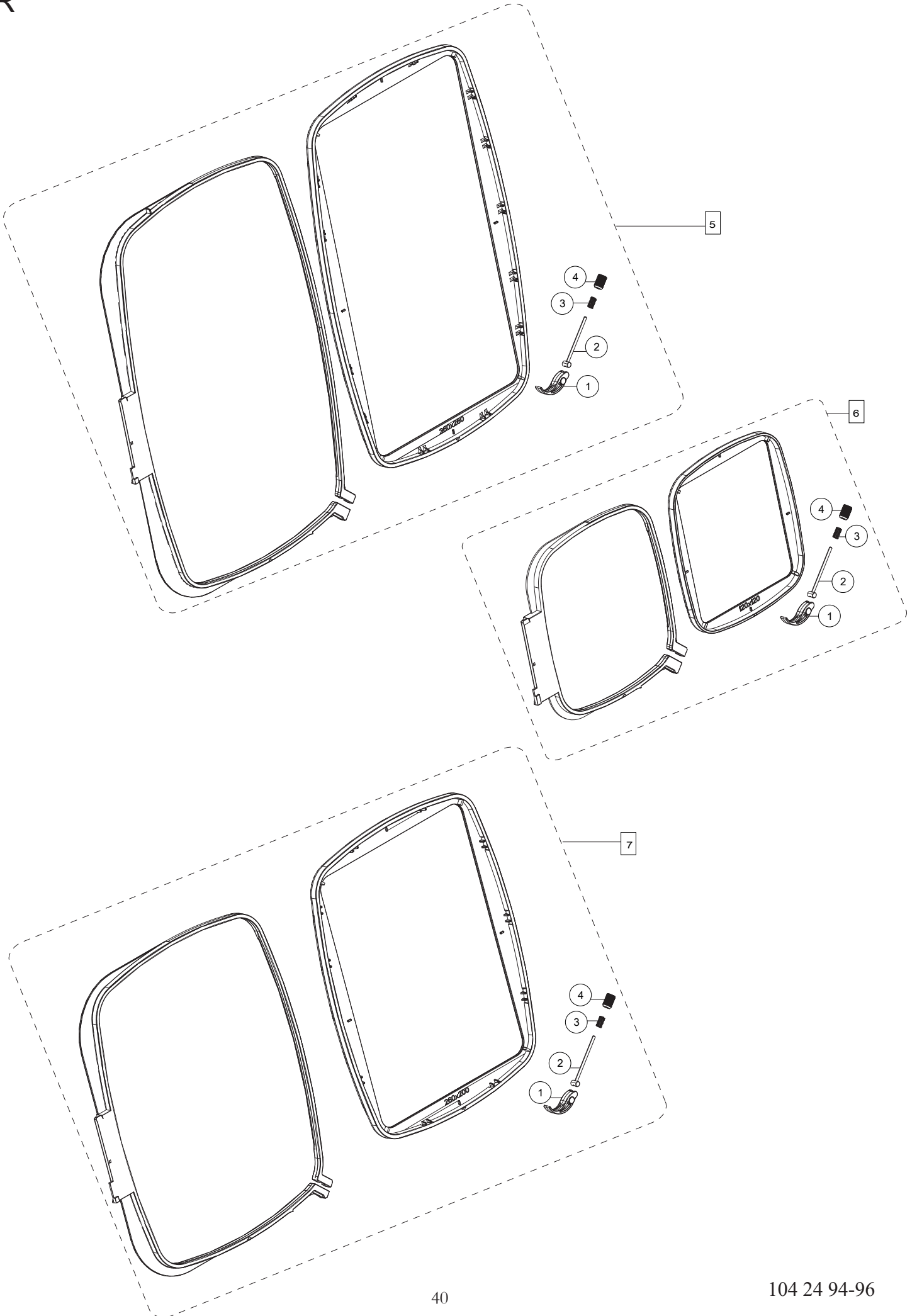
1	735310820	Lock Washer 4
2	412524601	Gear Wheel
3	412384301	Washer 6/13*0.6 FZB
4	413027201	Synchronous Belt XY-Unit
5	412281904	Screw Flange M4*10 TAPTITE TORX
6	412525301	Holder Belt
7	411966801	Screw PT 30*7.5 FZB TORX
19	68006061	Y-Sled, CPL.
20	413029601	Board, Hoop Detection, CPL.
21	412056011	Screw M3*5
22	412056012	Screw M4*6
23	412384202	Cog Wheel
24	412524901	Plate, Belt Tension, CPL.
25	413029901	Stepper Motor, XY-Unit, CPL.
26	412056005	Screw TAPTITE M4*10 TORX
27	413029301	Board, Y-Arm, CPL.
28	412056004	Screw TAPTITE M3*6 TORX
29	413026301	Y-Frame

Q



1	68017418	Cover Y-arm
2	68004916	Cover Motor
3	412056005	Screw TT M4x10
4	68004913	Cover Top
5	68016264	Cable Assembly
6	68004912	Cover Bottom
7	411966808	Screw PT 4x14 FZB
8	413028502	Foot, XY-Unit Cpl
9	413029001	Board, XY-Unit
12	413028703	Guide, Support Arm
13	413030101	Transport Locking Device
15	68002079	Support Arm
16	412721401	Spring, Latch
17	68003611	Latch
18	68004919	Pull Rod, Latch
19	413027701	Handle Latch

R



1	412984701	Locking Handle Embr.Hoop
2	412956204	Screw CPL., Hoop
3	412620701	Spring Embroidery Hoop
4	412996501	Nut, Embr. Frame
5	68000057	Embroidery Hoop HV CPL. 360*260
6	412968201	Embroidery Frame CPL. 120*120
7	413116501	Embroidery Frame CPL. 260*200